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PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

Marlex® HHM 5502BZ Polyethylene

HIGH DENSITY POLYETHYLENE (HDPE)

This high molecular weight, ethylene-hexene copolymer is tailored for lightweight blow molded containers that require:

- Consistent mold-release properties
- Excellent stiffness
- Exceptional processability
- Durability

This resin meets these specifications:

- ASTM D4976 - PE 235
- FDA 21 CFR 177.1520(c) 3.2a, use conditions B through H per Table 2 of 21 CFR 176.170(c)
- Listed in the Drug Master File

Typical blow molded applications for HHM 5502BZ include:

- Pharmaceutical containers
- Injection blow molded containers

NOMINAL PHYSICAL PROPERTIES ⁽¹⁾	English	SI	Method
Density	---	0.955 g/cm ³	ASTM D1505
Flow Rate (MI, 190 °C/2.16 kg)	---	0.35 g/10 min	ASTM D1238
Tensile Strength at Yield , 2 in/min, Type IV bar	4,000 psi	27 MPa	ASTM D638
Elongation at Break , 2 in/min, Type IV bar	600 %	600 %	ASTM D638
Flexural Modulus , Tangent - 16:1 span:depth, 0.5 in/min	200,000 psi	1,370 MPa	ASTM D790
ESCR , Condition B (100 % Igepal), F50	24 h	24 h	ASTM D1693
Brittleness Temperature , Type A, Type I specimen	< -103 °F	< -75 °C	ASTM D746

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens that were prepared in accordance with Procedure C of ASTM D4703. Annex A1.

